

VMAX Motorsports

OFF / ON Instructions for LS-1 / C-5 75 mm Throttle Body

Note: First time off and on should take approximately one hour

1. Disconnect the battery.
2. Start at the Throttle Body (TB) and remove the cold air intake with a screwdriver; use pliers to remove the three small rubber lines.
3. Remove the two electrical connections, one from the Motor Box and one from the Throttle Position Switch (TPS)
4. Remove the three bolts that hold the TB to the Intake Manifold.
5. When you remove the TB you will see the O-ring gasket in the Intake Manifold; it stays in the manifold.
6. With the TB off, remove the Motor Box (MB) from the TB by the four screws that hold the MB to the TB with T-20.
7. With the MB off, slide the loose gear off the shaft.
8. Remove the TPS by the two screws that hold it to the TB with T-20.
9. Reassemble all parts on the VMAX CNC ported 75mm TB.

Thank you for using our product. Please contact us if you have any questions.